

INTAMSYS® SP5040 Support Filament

Product Description

INTAMSYS® SP5040 Support Filament is a breakaway support material designed for use with ULTEM 9085 model materials. The material has good heat resistance and sticks well with ULTEM 9085 during printing, and is easy to manually remove after printing.

PHYSICAL PROPERTIES	TEST METHOD	UNITS	TYPICAL VALUE
Density	ISO 1183	g/cm ³	1.1-1.3

RECOMMEND PROCESS CONDITIONS AS SUPPORT MATERIAL	
Nozzle temp.	350-380°C
Support for model material	Designed for ULTEM 9085
Support material removing method	Manually breakaway
Others	Designed for FUNMAT PRO 610 HT

Disclaimer

The typical values presented in this document are intended for reference and comparison purposes only. They should not be used for design specifications or quality control purposes. Actual values may vary significantly with printing conditions. End-use performance of printed parts properties can be impacted by, but not limited to, part design, environmental conditions, printing conditions, etc. Product specifications are subject to change without notice.

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